# L30G, L35G in detail

# Engine

Volvo 4-cylinder, common rail, diesel engine compliant to EU Stage V

Maximun engine incline is 30 degrees in all directions.

Air cleaning:

1. Paper filter with indicator in cab
 2. Safety filter
 Exhaust after treatment system:

Cooled Exhaust Gas Recirculation (EGR), diesel oxidation catalyst (DOC) and diesel particulate filter (DPF).

		L30G	L35G
Engine	Volvo	D3.3H	D3.3H
Max power at	r/min	2 600	2 600
SAE J1995 gross	kW	55.4	55.4
	hp	75	75
Max. torque at	r/min	1500	1 500
SAE J1995 gross	Nm	265	265
Economic working range	r/min	1 300 - 2 100	1 300 - 2 100
Displacement	I	3.3	3.3
Bore	mm	98	98
Stroke	mm	120	120

#### Electrical system

Contronic electrical system with central warning light and buzzer, providing clear and easy to read information to the operator. A keypad allows easy navigation on the central LCD display with main and

sub information field.

Indicators and activation lights are available for various control and monitoring functions.

monitoring functions.

An audible warning alarm will sound and a central warning indicator will flashes if abnormal operating values or error messages arise.

Gauges are available for coolant temperature and fuel level.

A fuse test port is available in the fuse box, allowing operators to perform

initial invstigations, reducing diagnostic time.

		L30G	L35G
Voltage	V	12	12
Batteries	V	1	1
Battery capacity	Ah	100	100
Alternator rating	W/A	1260/90	1260/90
Starter motor output	kW	3	3

### Drivetrain

The hydrostatic transmission allows for speed range change without any tractive power interruption.

Maximum tractive power is available in all speed ranges, regardless of the

driving direction.
Single "Inch/brake pedal" for variable machine speed control and easy power transfer to the wheels at constant engine rpm.

Transmissions forward, neutral, reverse and differential locks buttons are all easy to reach on the multifunctional right joystick. This allows excellent ergonomics and greater efficiency in all applications thanks to the singlehanded operation of the machine.

Two rigid portal axles provides long durability and best in class ground

The central articulating-oscillating joint and all wheel drive allows excellent mobility in all ground conditions. The 100% differential lock on both axles enable low tire wear on hard

ground while maximizing traction force in soft terrain.

		L30G	L35G
Angle of oscillation	±°	10	10
Oscillation at wheel, max.	mm	250	270
Track	mm	1 482	1 532
Travel speed, forward/revers	e		
1st range	km/h	6	6
2nd range	km/h	20	20
Low-speed version			
1st gear	km/h	6	6
2nd gear	km/h	20	20
High-speed version			
1st gear	km/h	8	8
2nd gear	km/h	30	30
Tires			
		L30G	L35G
Size		365 / 80 R20	405 / 70 R20

# Linkage

Z-bar linkage providing high breakout force to the bucket and also parallel movement to the fork frame thanks to Volvo's specific kinematics

		L30G	L35G
Linkage system		Z-bar	Z-bar
Lift cylinders		2	2
Tilt cylinders		1	1
Lift time (loaded)	s	6.5	5.5
Lowering time (empty)	s	3.5	3.5
Dump time	s	1.5	1.2

#### **Brake System**

Service brake: an Inching-brake pedal provides hydrostatic wearless braking in the first stage for precise approach; if applied further the central disk brake takes over for final braking and machine immobilization. Parking brake: Mechanically activated central drum brake, located on the rear axle dropbox and acting upon all four wheels.

#### Steering System

Central articulating-ocillating joint with Elastical end-stops. Hydrostatic steering powered via a dedicated gear pump allowing precise

operation even at low engine revolutions: steering the machine does not influence the working hydraulic speed e.g. when lifting loads.

		L30G	L35G
Steering cylinders		1	1
Working pressure	MPa	19	19
Maximum flow	l/min	33.5	33.5
Max articulation	±°	40	40

#### Cab

The cab is tested and approved according to ROPS (ISO 3471, SAE J1040) and FOPS (ISO 3449).

The cab is compliant with ISO 6055 requirements regarding Operator overhead protection - Industrial trucks and SAE J386 regarding Operator Restraint

The operator's seat features an adjustable suspension and a retractable seatbelt. Fresh air is filtered through a large elements prior entering, ensuring extremely clean air distribution in the cab.

Several air vents enables fast de-misting and defrosting. The contronic monitoring system provides all important information in a central position and all machine controls are located in the operator's field of vision.

#### Hydraulic system

Working hydraulic system with pilot operated control valves. System supply: A gear pump provides flow to the working hydraulic. System control: Double-acting 3-spools main control valve

The lift function has four positions: lift, hold (neutral), lower and float

The tilt function has three positions: rollback, hold (neutral) and dump. A fourth hydraulic funtions is available as options to power hydraulic implements (Hi-Tip bucket, angle sweeper etc...)

Full-flow filtration through 10 micron (absolute) filter cartridge in a combined suction-return-filter.

Thermostatically controlled oil flow to oil cooler (fast warm-up, optimized

		L30G	L35G
Working pressure max	MPa	23	24
Flow	l/min	57	69
at engine speed	r/min	2 600	2 600

#### Service Refill

Ground level access, fuel filler and hydraulic oil filler well protected under the rear engine hood.

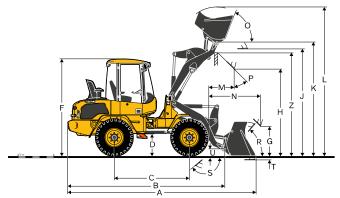
		L30G	L35G
Fuel tank	- 1	84	84
Engine oil	-1	11.2	11.2
Engine coolant	1	11	11
Hydraulic tank	ı	54	54
Front axle oil	-1	12.2	12.2
Rear axle oil	-1	13.5	13.5
Sound Level			

Journa me ver		
	L30G	L35G
Sound pressure level in cab according	to ISO 6396:	
L <sub>DA</sub> dE	<b>3</b> 75	75

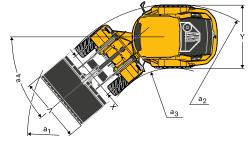
External sound level according to ISO 6395 and EU Noise Directive

2000/14/20			
L <sub>WA</sub>	dB	99	99

# **Specifications**

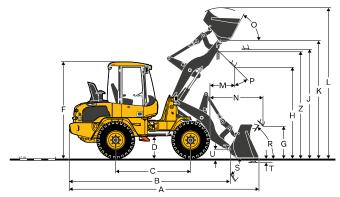


	1114	L35G Z-BAR
escription	Unit	with 405/70 R20 tires
	mm	4 485
	mm	2 150
	mm	610
	mm	2 745
	mm	900
	mm	3 145
	mm	3 345
	0	66
	o	45
	0	50
	o	135
	mm	200
	mm	1 532
	mm	1932
	mm	3 050
	mm	3 960
	mm	1980
	0	±40

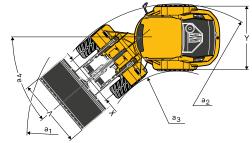


Description	Unit	L35G Z-BAR		
		FEM II	FEM III	
With Loading Fork Centre of gravity 500mm		T		
Tipping load, full turn (ISO / DIS)	kg	3 340	3 300	
Payload according to EN 474-3, 60/80%	kg	2000/2500	2000/2600	
Payload 80%, transport position, 40 ° full turn	kg	2 500	2 800	

Descr	ription	Unit	L35G Z-BAR				
			GENERAL PURPOSE	Light material bucket	4-in-1		
with 4	105/70 R20 tires		The state of the s				
Capa	city heaped	m³	1,2	1.5	1		
Mate	rial density	kg/m³	1 800	1 200	1900		
Statio	c tipping load, straight (ISO / DIS)	kg	4 950	4 650	4 450		
Statio	c tipping load, full turn 40° (ISO / DIS)	kg	4 350	4 050	3 950		
Hydra	aulic lifting capacity, max.	kN	61.5	57.5	58.5		
Breal	kout force	kN	60.5	43,5	52,5		
Α	Total length	mm	5 420	5 690	5 520		
L	Lift height, max.	mm	4 320	4 500	4 260		
V	Bucket width	mm	2 100	2 000	2 000		
a,	Clearance circle	mm	8 760	8 825	8 740		
Т	Digging depth	mm	95	95	100		
Н	Dump height	mm	2 670	2 470	2 570		
М	Reach at max. height	mm	750	935	780		
N	Reach, max.	mm	1 570	1 755	1 600		
Oper	ating weight	kg	6 100	6 200	6 440		



		L35G TPZ	L35G TPV			
Description	Unit	L35G with TPZ-attachment carrier and 405/70 R20 tires	L35G with TPV-attachment carrier and 405/70 R20 tires			
В	mm	4 595	4 595			
С	mm	2 150	2 150			
D	mm	580	580			
F	mm	2 715	2 715			
G	mm	900	850			
J	mm	3 100	3 100			
K	mm	3 350	3 350			
0	۰	63	63			
Р	o	45	45			
R	۰	50	50			
S	o	58	58			
U	mm	250	250			
X	mm	1 532	1 532			
Υ	mm	1 932	1932			
Z	mm	3 020	3 100			
a <sub>2</sub>	mm	3 960	3 960			
a <sub>3</sub>	mm	1980	1980			
a <sub>4</sub>	o	±40	±40			



Description	Unit	L35G TPZ	L35G TPV			
With Loading Fork Centre of gravity 500mm		The state of the s				
Tipping load, full turn (ISO / DIS)	kg	2 930	2 750			
Payload according to EN 474-3, 60/80%	kg	1750/2300	1650/2200			
Payload 80%, transport position, 40° full turn	kg	2 500	2 500			

Description		Unit	L35G TPZ			L35G TPV		
			GENERAL PURPOSE	Light material bucket	4-in-1	GENERAL PURPOSE	Light material bucket	4-in-1
	vith TPZ-attachment carrier 5/70 R20 tires		The state of the s		The state of the s	Water Park		THE PERSON NAMED IN COLUMN TWO IS NOT THE PERSON NAMED IN COLUMN TO THE PERSON NAMED IN COLUMN T
Capacity heaped		m <sup>3</sup>	1	1.2	0.9	1	1.2	0.9
Material density		kg/m³	1 800	1 500	1 900	1 800	1400	1 800
Static tipping load, straight (ISO / DIS)		kg	4 200	4 150	3 900	3 950	3 900	3 750
Static tipping load, full turn 40° (ISO / DIS)		kg	3 700	3 650	3 450	3 500	3 450	3 300
Hydraulic lifting capacity, max.		kN	57	55.5	54	52	50.5	49
Breako	Breakout force		62.5	54.5	59	54.5	48.5	51.5
Α	Total length	mm	5 420	5 520	5 460	5 520	5 620	5 555
L	Lift height, max.	mm	4 290	4 330	4 200	4 250	4 390	4 260
V	Bucket width	mm	2 000	2 000	2 000	2 000	2 000	2 000
a <sub>1</sub>	Clearance circle	mm	8 670	8 730	8 700	8 730	8 800	8 760
Т	Digging depth	mm	90	90	90	85	85	85
Н	Dump height	mm	2 610	2 535	2 560	2 550	2 470	2 490
M	Reach at max. height	mm	725	785	715	800	855	785
N	Reach, max.	mm	1545	1 605	1 535	1 620	1 678	1 600
Operat	Operating weight		5 950	5 970	6 135	6 050	6 090	6 240